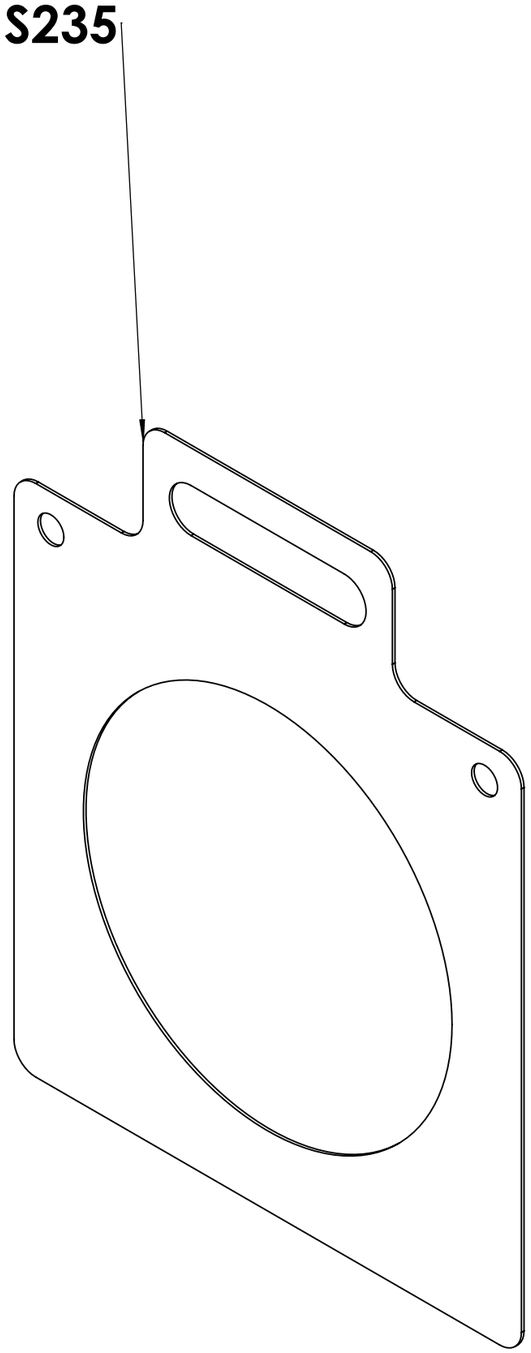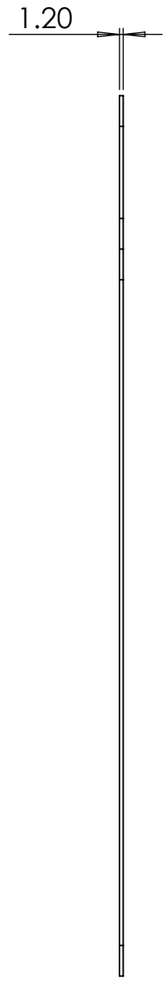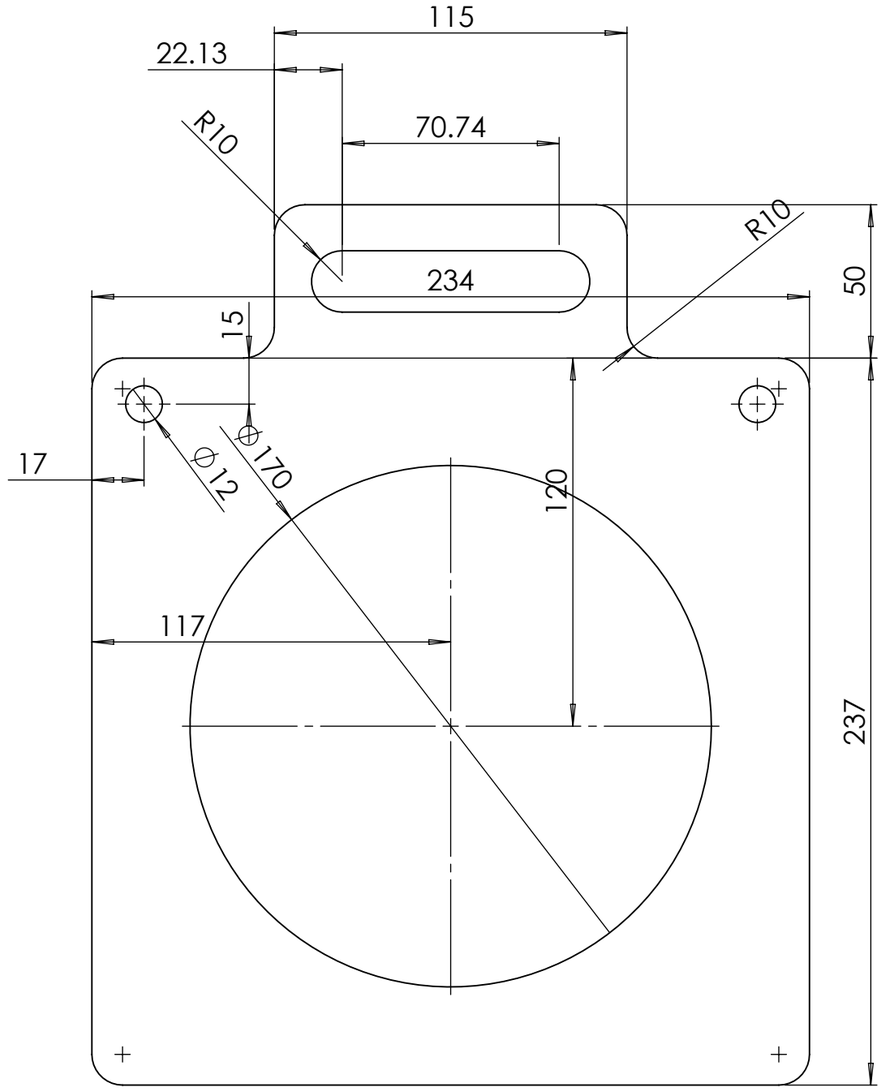AD1 - 170
Acier S235